



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4027-041
Job Sheet 174286



Part No: D4027-041

Job Qty: 2 ea

Part Name: Hose Clamp Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,3 IPP rev A 10.02.01 new issue Prelim EC verified by:JLM IPP Rev:B 10.05.17 as per ECN10-562 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/19/18	0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	2 pcs		4/20/18	0.00	1.53	Small Fab-5		FF DAS
110	QC	2 pcs		4/20/18	0.00	0.00	QC5		DAS 38
120	Packaging	2 pcs		4/20/18	0.00	0.00	Packaging3-2	5245	9-88
130	QC21-SA	2 Ea		4/20/18	0.00	0.00	QC21		21 MAR 28 2018

Part Op 100 - Drill hole and assemble as per dwg notes
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN743-13	Bracket	2 pcs (1 ea)	90-Start up Operation	5019324
D4027-1	Hose Clamp	2 Ea (1 ea)	90-Start up Operation	B05827
D4027-5-7	Rubber Cushion 5.30" Long	2 Ea (1 ea)	90-Start up Operation	5019324
MS21042L09	Nut(Not A Good Number)	2 Ea (1 ea)	90-Start up Operation	5019329
MS24693-S28	Screw	2 Ea (1 ea)	90-Start up Operation	F4824
NAS1149DN632J	Washer	2 pcs (1 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN743-13	2	53	0
	D4027-1	2	8	0
	D4027-5	2	6	0
	MS21042L09	2	0	0
	MS24693-S28	2	59	0
	NAS1149DN632J	2	424	0

Part Specifications

Specifications could not be found.



Container No: S054162



Part: D4027 -- 041

Job No: 174286

Serial No/Batch: S054162

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/23/18

3-28
SS
DVR

1.0
1.1
1.2
1.3
1.4
1.5
1.6
1.7
1.8
1.9
2.0

Picklist Print

July-11-13 10:41:18 AM

Page 1

Work Order ID: 104442

Parent Item: D4027-041

Parent Item Name: Hose Clamp Assembly

Start Date: 7/11/13

Required Date: 7/18/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 10.02.01 new issue Prelim EC verified by:JLM IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4027-1 Hose Clamp		Manufactured	No			100	Each	6.0000	1	4		FF 13-08-28	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST449	105027	6				4			
				83654		6							
D4027-8 Rubber Cushion		Manufactured	No			100	Each	8.0000	1	4		FF 13-08-28	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA	83970	8				4			
				89457		8				4			
AN743-13 Bracket		Purchased	No			100	Each	68.0000	1	4		FF 13-08-28	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		68							
				121825		1							
				123352		10				4			
				M126010		20							
				M126119		12							
				M126249		25							
MS24693-S28 Screw		Purchased	No			100	Each	107.0000	1	4		FF 13-08-28	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST301		10							
				4824		10							
				ST302		97							
				11334		56				4			
				8170		41							

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date :	Step #:	QTY Effective :			MRB (QS1042) Approval	
Description Work Order Deviation		Disposition			Completed By	
					Lead hand / Supervisor Approval Verification	
					QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : ☐						